

Instructions for kit #1001170 Deep Tone 2-1/2" split rear dual exhaust kit
Kit fits '10-'14 full-size Toyota Tundra, 2wd & 4wd, 5.7L, crew max short bed.

Note: do not tighten any clamps or bolts until the last step!

Note: support the vehicle in a safe manner. We recommend the use of a drive on shop hoist.

- 1) remove the exhaust system at the flanges behind the converters, leaving only the original catalytic converter front pipes and rubber mounts on the truck. You will need to reuse the o.e. gaskets at the flanges along with the original hardware.
- 2) install the left and right front extension pipes using the original gaskets and hardware. The shorter tube is for the driver side, longer tube for the passenger side. Attach the hanger mounts on the front extension pipes to the o.e. rubber hanger mount above. Attach the h-pipe sections using a 2-1/2" clamp.
- 3) use 2-1/2" muffler clamps to attach the inlets of the mid extension pipes to the front extension pipes.
- 3) install the OD inlet of the left front tail pipe (5 bends) to the outlet of the mid extension pipe using the front hanger clamp. Attach the wire portion of the hanger to the o.e. mount above.
- 4) install the OD end of the rear section of the left tail pipe (it is the single bend with the deeper bend and longer inlet end, short end is the inlet) to the left front tail pipe using the br709 (you will need to put a 90 degree bend in between bolt hole # 7 & 8) swinger hanger and 2-1/2" clamp. You will need to locate the hole in the frame above the connection point of the two tubes, use the included hardware to mount the br709 hanger to the frame, and a 2-1/2" clamp to connect to the connecting point of the front and rear tail pipe.
- 5) install the OD inlet right front tail pipe (2 bends) to the outlet of the mid extension pipe using a 2-1/2" clamp.
- 6) install the OD end of the right rear tail pipe to the right front tail pipe using the rear hanger clamp. Attach the wire portion of the hanger to the o.e. mount above. Install the muffler tips to the tail pipes using 2-1/4" clamps.
- 7) tighten all clamps and bolts and check for clearance of the frame, body, chassis members, and brake and fuel lines.

Hardware kit for kit #1001170:

- | | |
|------------------------------|---|
| 1) rear hanger clamp-# 2676 | 1) left front tail pipe # 2001161 |
| 1) front hanger clamp-# 2677 | 1) left rear tail pipe # 2001163.225 |
| 5) 2-1/2" clamps | 1) left front extension pipe # 2001171 |
| 1) 5/16" x 1" bolt # 10055 | 1) right front extension pipe # 2001172 |
| 1) # br709 swinger hanger | 1) right front tail pipe # 2001162 |
| 1) # 33219 flat washer | 1) right rear tail pipe # 2001164.225 |
| 1) # 36104 5/16" nut | 2) # 8433518 s/s muffler tips |
| 1) # 33620 5/16" lock washer | 2) # 1001171 mid extension pipes |
| 2) 2-1/4" clamps | |

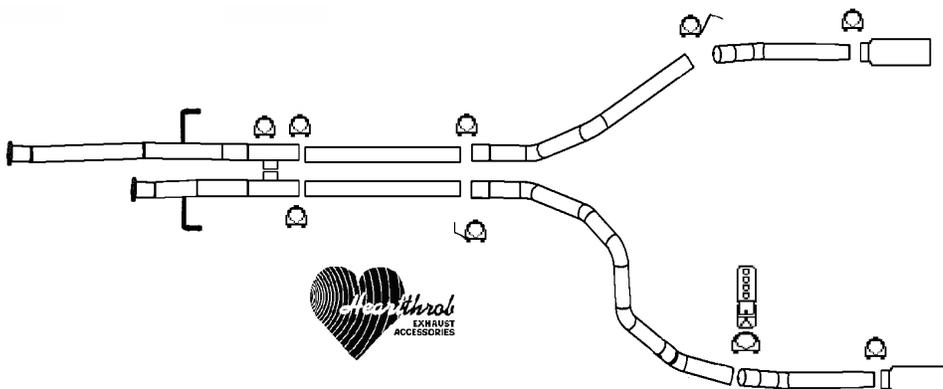
Limitation of liability--Disclaimers: The regulation of emissions production, noise levels and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns and counties.

The manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

The entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

The foregoing statement limits the liability of the manufacturer.



Build sheet for: deep tone dual cat-back kit

Part#'s: 1001170:

- _____ 1) hardware kit
- _____ 1) left front extension pipe#2001171
- _____ 1) right front extension pipe#2001172
- _____ 1) left front tail pipe # 2001161
- _____ 1) left rear tail pipe # 2001163.225 (shrunk to 2.25)
- _____ 1) right front tail pipe # 2001162
- _____ 1) right rear tail pipe # 2001164.225 (shrunk to 2.25)
- _____ 2) sac muffler tips # 8433518
- _____ 2) # 1001171 mid extension pipes

Inspected by: _____

Date: _____