

Kit Includes:

- 1) # 1053041 H-pipe 1) # 1054022 right muffler 1) # 1054021 left muffler
1) right tail pipe # 1054024 1) left tail pipe # 1054023
6) 2-1/4" Accuseal clamps # 670214 (A22AF)

DANGER WARNING: Should the purchaser decide to install this exhaust product at home, be warned that pleasure car or light duty truck/van "bumper" jacks are intended for emergency use only. The use of frame contact jack stands in conjunction with a floor jack as main support is highly recommended to minimize accidental dropping of a vehicle while the installation proceeds.

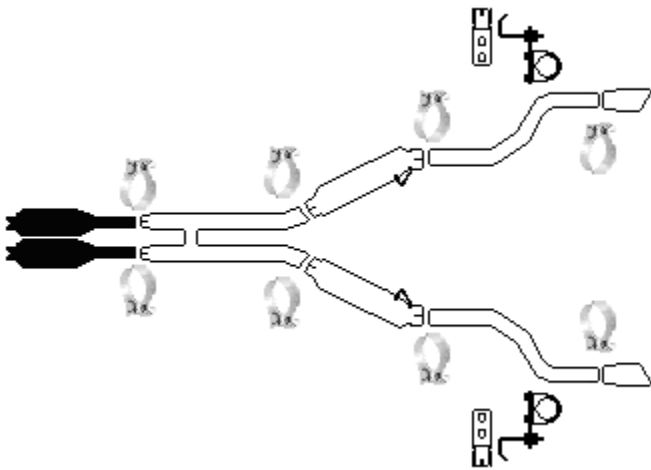
Limitation of liability--Disclaimers: The regulation of emissions production, noise levels and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns and counties.

The manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

The entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

The foregoing statement limits the liability of the manufacturer.



Heartthrob exhaust systems are manufactured by Heartthrob Exhaust--Litchfield, MN

Email us at mike@heartthrobexhaust.com with any questions or for full size color pics. www.heartthrobexhaust.com 320-693-0222

1054020 Instructions: NOTE: DO NOT TIGHTEN ANY CLAMPS UNTIL THE LAST STEP!!

- 1) Support the vehicle in a safe manner, using a shop hoist or frame contact jack stands on a level surface. You can remove the old system by unbolting the two spring bolts on the driver side muffler at the two bolt flange & removing the driver side muffler by removing the rubber mounts from the wire hooks, then loosen the two clamps after the converter pipes and sliding the rest system back off the converter pipes once the front is off you can pull the system forward and out of the rubber hanger mounts. You may need to lubricate the rubber mounts to remove the wire hooks from the oe rubber hanger mounts. You will need to reuse the rubber mounts.
- 2) Install the H-pipe using the supplied 2.25" accuseal clamps. You may have to loosen the slotted side of the factory lead pipe brace, this allows some movement while installing the H pipe. The bolt takes a 15 mm wrench.
- 3) Install left and right front mufflers to the H-pipe outlets using the included 2-1/4" accuseal clamps. Note: the end with the hangers is the outlet on both mufflers, and the hooks of the hangers are welded on the outside edge of the mufflers and hook out towards the o.e. rubber hanger mounts above. Attach these wire hooks to the o.e. rubber hanger mounts above.
- 4) Install the left (driver side) and right (passenger) tail pipes to the factory hangers first. Insert the wire hangers on the tailpipes into the factory rubber hangers above. Now pull the tailpipes back slightly and push up and into the mufflers attach with supplied 2.25" accuseal clamps. The tail pipes are mirror images and both have 3 bends, with the long straight end on both being the outlet.
- 5) Check for clearance of the frame, body, suspension members, and of all brake and fuel lines. When you are satisfied with how the system hangs, tighten all accuseal clamps to approximately 65 ft./lbs.