

INSTRUCTIONS FOR KIT #2001155 SINGLE EXHAUST KIT

FITS 2000-2006 FULL-SIZE TOYOTA TUNDRA 2WD & 4WD PICKUPS W/3.4L & 4.7L V-8, EXTENDED CAB SHORT BOX. THIS KIT FIT STARTS AFTER THE RESONATOR. www.heartthrobexhaust.com

NOTE: DO NOT TIGHTEN ANY CLAMPS OR BOLTS UNTIL THE LAST STEP!

NOTE: SUPPORT THE VEHICLE IN A SAFE MANNER. WE RECOMMEND THE USE OF A DRIVE ON SHOP HOIST.

- 1) REMOVE THE EXHAUST SYSTEM AT THE CLAMP BEHIND THE RESONATOR, LEAVING ONLY THE ORIGINAL Y PIPE, RUBBER MOUNTS, RESONATOR, AND CATALYTIC CONVERTERS ON THE TRUCK. YOU WILL NEED TO REUSE THE O.E. CLAMP THAT CONNECTS THE RESONATOR TO THE EXHAUST SYSTEM.
- 2) INSTALL THE FLARED END OF THE FRONT EXTENSION PIPE TO THE RESONATOR USING THE O.E. CLAMP. MAKE SURE TO GET BOTH PARTS OF THE FLARE CONNECTED TO THE RESONATOR.
- 3) USE A 3" MUFFLER CLAMP TO ATTACH THE INLET OF THE MUFFLER (3" CENTER IN/OFFSET OUT, LYING AWAY FROM THE DRIVE SHAFT) AND THE FRONT EXTENSION PIPE TOGETHER.
- 3) INSTALL THE INLET OF THE TAIL PIPE (3 BENDS) TO THE OUTLET OF THE MUFFLER USING THE REMAINING 3" CLAMP.
- 4) INSTALL THE REAR SECTION OF THE TAIL PIPE USING THE REAR 3" HANGER CLAMP. INSTALL THE WIRE PORTION OF THE HANGER TO THE O.E. RUBBER HANGER MOUNT ABOVE.
- 5) TIGHTEN ALL CLAMPS AND BOLTS AND CHECK FOR CLEARANCE OF THE FRAME, BODY, CHASSIS MEMBERS, AND BRAKE AND FUEL LINES.

HARDWARE KIT FOR KIT #2001155:

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|--------------------------------|------------------------------------|
| 1) REAR 3" HANGER CLAMP-#2841 | 1) FRONT TAIL PIPE #300 TP-1 |
| 1) FRONT 3" HANGER CLAMP-#2842 | 1) REAR TAIL PIPE #300 TP-2 |
| 2) 3" CLAMPS | 1) FRONT EXTENSION PIPE #2001155-E |
| | 1) #914 MUFFLER |

Limitation of liability--Disclaimers: The regulation of emissions production, noise levels and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns and counties.

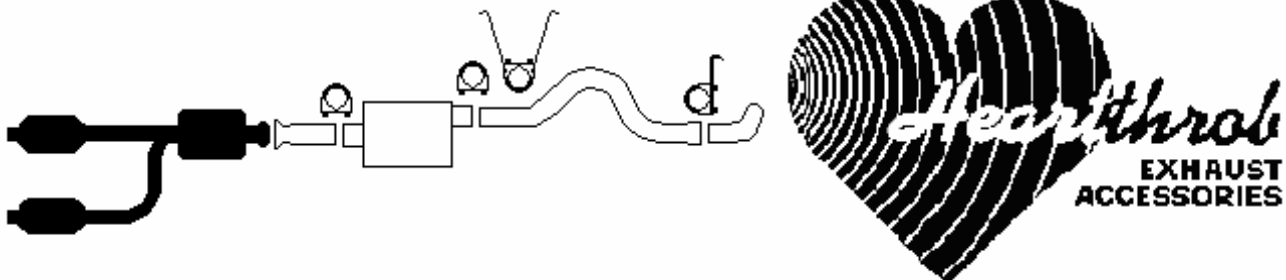
The manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

The entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

The foregoing statement limits the liability of the manufacturer.

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL THIS, OR ANY OTHER EXHAUST PRODUCT AT HOME, BE WARNED THAT PLEASURE CAR OR LIGHT DUTY TRUCK/VAN "BUMPER JACKS" ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE WHILE THE INSTALLATION PROCEEDS.



Heartthrob exhaust systems are manufactured by Heartthrob Exhaust—Litchfield, MN
Email us at mike@heartthrobexhaust.com with any questions. 320-693-0222

**BUILD SHEET FOR: 3" SINGLE CAT-BACK KITS
PART#'S: 2001155:**

- _____ 1) HARDWARE KIT
- _____ 1) FRONT EXTENSION PIPE#2001155-E
- _____ 1) FRONT TAIL PIPE #300TP-1
- _____ 1) REAR TAIL PIPE #300T-2
- _____ 1) MUFFLER #914

INSPECTED BY: _____

DATE: _____

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