

INSTRUCTIONS FOR KIT #2004470 SINGLE EXHAUST KIT

FITS 2000-2004 FORD EXCURSION W/5.4L V-8, 6.8L V-10, 4WD 4 DOOR.

**NOTE:** DO NOT TIGHTEN ANY CLAMPS UNTIL THE LAST STEP!

- 1) REMOVE THE EXHAUST SYSTEM AT THE CLAMP BEHIND THE CONVERTERS LEAVING ONLY THE ORIGINAL Y PIPE, RUBBER MOUNTS, AND CATALYTIC CONVERTERS ON THE VEHICLE.
- 2) INSTALL THE 3" I.D. END OF THE FRONT EXTENSION PIPE TO THE CONVERTER PIPE, USING A 3" CLAMP. BE SURE TO LINE UP THE NOTCH ON THE PIPE.
- 3) USE A 3" MUFFLER CLAMP TO ATTACH THE INLET OF THE MUFFLER (CENTER INLET, SIDE OUTLET) AND THE FRONT EXTENSION PIPE TOGETHER.
- 4) INSTALL THE TAIL PIPE USING A 3" CLAMP TO THE OUTLET OF THE MUFFLER. INSTALL THE TWO WIRE HANGERS ON THE TAIL PIPE THAT ARE JUST BEFORE THE REAR AXLE TO THE O.E. RUBBER HANGER MOUNTS ABOVE. DO THE SAME FOR THE WIRE HANGER JUST AFTER THE REAR AXLE.
- 5) INSTALL THE REAR TAIL PIPE EXTENSION USING THE 3" CLAMP.
- 6) TIGHTEN ALL CLAMPS AND CHECK FOR CLEARANCE OF THE FRAME, BODY, CHASSIS MEMBERS, AND BRAKE AND FUEL LINES.

**HARDWARE KIT FOR KIT #2004470:**

- 1) FRONT EXTENSION PIPE #2004471
- 1) REAR TAIL PIPE EXTENSION #2004473
- 4) 3" CLAMPS
- 1) MUFFLER #914
- 1) TAIL PIPE #200472

Limitation of liability--Disclaimers: The regulation of emissions production, noise levels and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns and counties.

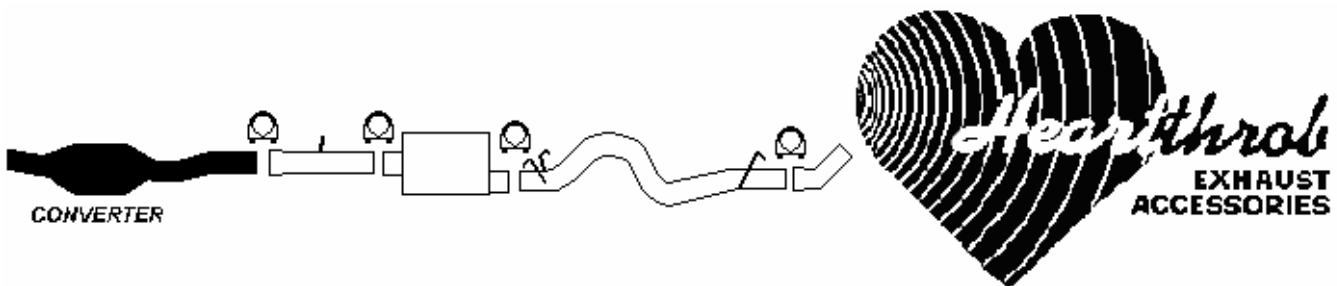
The manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

The entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

The foregoing statement limits the liability of the manufacturer.

**DANGER WARNING:** SHOULD THE PURCHASER DECIDE TO INSTALL THIS, OR ANY OTHER EXHAUST PRODUCT AT HOME, BE WARNED THAT PLEASURE CAR OR LIGHT DUTY TRUCK/VAN "BUMPER JACKS" ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE WHILE THE INSTALLATION PROCEEDS.



Heartthrob exhaust systems are manufactured by Heartthrob Exhaust--Litchfield, MN

Email us at [mike@heartthrobexhaust.com](mailto:mike@heartthrobexhaust.com) with any questions.

[www.heartthrobexhaust.com](http://www.heartthrobexhaust.com)

320-693-0222

**BUILD SHEET FOR: 3" SINGLE CAT-BACK KITS**

**PART#'S: 2004470:**

- \_\_\_\_\_ 1) HARDWARE KIT
- \_\_\_\_\_ 1) FRONT EXTENSION PIPE #2004471
- \_\_\_\_\_ 1) TAIL PIPE #2004472
- \_\_\_\_\_ 1) REAR TAIL PIPE EXTENSION #2004473
- \_\_\_\_\_ 1) MUFFLER #914

INSPECTED BY: \_\_\_\_\_

DATE: \_\_\_\_\_

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