

## INSTRUCTIONS FOR KIT #2005519 SINGLE EXHAUST KIT

FITS 2003 FULL-SIZE DODGE 1/2 TON RAM W/5.7L V8 (HEMI) ONLY, ALL WHEEL BASES, 2WD & 4WD.

**NOTE:** DO NOT TIGHTEN ANY CLAMPS OR BOLTS UNTIL THE LAST STEP!

- 1) REMOVE THE EXHAUST SYSTEM AT THE CLAMP AT THE INLET OF THE MUFFLER LEAVING ONLY THE ORIGINAL Y PIPE, RUBBER MOUNTS, CATALYTIC CONVERTER AND FRONT EXTENSION PIPE ON THE TRUCK.
- 2) THE 7-1/2" EXTENSION PIPE WILL FIT ALL WHEEL BASE TRUCKS WITHOUT CUTTING. USE THE 3" CLAMP TO ATTACH THE ID INLET EXTENSION PIPE TO THE O.E. FRONT EXTENSION PIPE, AND LINE UP THE NOTCH.
- 3) USE A 3" MUFFLER CLAMP TO ATTACH THE INLET OF THE MUFFLER (OFFSET INLET TOWARDS THE DRIVE SHAFT, CENTER OUTLET) AND THE EXTENSION PIPE TOGETHER. THE INLET OF THE MUFFLER SHOULD LIE TOWARDS THE DRIVE SHAFT OF THE VEHICLE (OUTSIDE).
- 4) INSTALL THE OVER THE AXLE SECTION OF THE TAIL PIPE TO THE MUFFLER (THE INLET IS THE SHORT END).
- 5) INSTALL THE FRONT 3" WELDED HANGER CLAMP (TWO WIRE HANGERS ON IT) TO THE O.E. RUBBER MOUNTS ABOVE THE OVER THE AXLE SECTION OF THE TAIL PIPE AFTER THE MUFFLER AND SLIDE THE CLAMP OVER THE PIPE.
- 6) INSTALL THE REAR SECTION OF THE TAIL PIPE USING THE 3" CLAMP.
- 7) INSTALL THE REAR 3" WELDED HANGER CLAMP (ONE WIRE HANGER ON IT) TO THE TO THE O.E. RUBBER MOUNT ABOVE THE REAR PORTION OF THE OVER THE AXLE SECTION OF THE TAIL PIPE.
- 8) TIGHTEN ALL CLAMPS AND BOLTS AND CHECK FOR CLEARANCE OF THE FRAME, BODY, AND BRAKE AND FUEL LINES.

### HARDWARE KIT FOR KIT #2005519:

- |                                       |                                       |
|---------------------------------------|---------------------------------------|
| 1) 3" FRONT WELDED HANGER CLAMP-#2900 | 1) EXTENSION PIPE 7-1/2" #2005515     |
| 1) 3" REAR WELDED HANGER CLAMP-#2880  | 1) OVER THE AXLE TAIL PIPE #2005500-2 |
| 3) 3" CLAMPS                          | 1) REAR TAIL PIPE #2005500-3          |
|                                       | 1) MUFFLER #54144                     |

Limitation of liability—Disclaimers: The regulation of emissions production, noise levels and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns and counties.

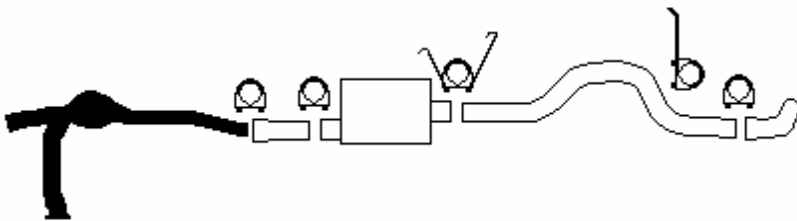
The manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

The entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

The foregoing statement limits the liability of the manufacturer.

**DANGER WARNING:** SHOULD THE PURCHASER DECIDE TO INSTALL THIS, OR ANY OTHER EXHAUST PRODUCT AT HOME, BE WARNED THAT PLEASURE CAR OR LIGHT DUTY TRUCK/VAN "BUMPER JACKS" ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE WHILE THE INSTALLATION PROCEEDS.



Heartthrob exhaust systems are manufactured by Heartthrob Exhaust--Litchfield, MN

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320-693-0222

**BUILD SHEET FOR: 3" SINGLE CAT-BACK KITS**

**PART#'S: 2005519:**

- \_\_\_ 1) HARDWARE KIT
- \_\_\_ 1) FRONT EXTENSION PIPE 7-1/2"#2005515
- \_\_\_ 1) OVER THE AXLE TAIL PIPE #2005500-2
- \_\_\_ 1) REAR SECTION TAIL PIPE #2005500-3
- \_\_\_ 1) MUFFLER #54144

INSPECTED BY: \_\_\_\_\_

DATE: \_\_\_\_\_

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