

Instructions for kit #2005615 single exhaust kit

Fits 2006-2010 full-size dodge 3/4 ton ram w/5.7L V8 (hemi) only, crew cab short box 140.5" wheel base only, 2wd & 4wd.

Note: do not tighten any clamps or bolts until the last step!

- 1) remove the exhaust system at the clamp at the converter y-pipe leaving only the original y pipe, rubber mounts, and catalytic converters on the truck. You may need to use a lubricant to remove the wire hangers from the o.e. rubber mounts.
- 2) the front extension pipe will fit the 140.5" wheel base trucks without cutting, it is 3" and has 2 bends. Use a 3" clamp to attach the front extension pipe to the o.e. converter y-pipe, be sure to line up the notch. (the extension pipe will raise the exhaust system up). If you have the 160.5" w.b. truck (quad cab long box), you will need an additional 3" id/od x 23" long extension pipe and 3" clamp (not included).
- 3) install the 3" front ext. pipe hanger clamp to the front extension pipe, along side the o.e. rubber hanger mount after the second bend. Attach the wire portion of the hanger to the o.e. mount.
- 4) use a 3" muffler clamp to attach the inlet of the muffler (center inlet, offset outlet towards the frame) and the extension pipe together.
- 5) install the over the axle section of the tail pipe to the muffler (the inlet is the short end).
- 6) install the 3" front tail pipe hanger clamp to the o.e. rubber mount above the over the axle section of the tail pipe after the muffler and slide the clamp over the pipe, use the mount nearest the frame.
- 7) install the rear section of the tail pipe using the 3" clamp.
- 8) install the 3" rear 3" tail pipe hanger clamp (one wire hanger on it) to the to the o.e. rubber mount above the rear portion of the over the axle section of the tail pipe.
- 9) tighten all clamps and bolts and check for clearance of the frame, body, and brake and fuel lines.

Hardware kit for kit #2005615:

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| 1) 3" front tail pipe hanger clamp-#2763 | 1) front extension pipe #2005616 |
| 1) 3" rear tail pipe hanger clamp-#2909 | 1) over the axle tail pipe #2005500-2 |
| 3) 3" clamps | 1) rear tail pipe #2005500-3 |
| 1) 3" front ext. Pipe hanger clamp-#2769 | 1) muffler #54244 |

Limitation of liability--disclaimers: the regulation of emissions production, noise levels and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns and counties.

the manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

the entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

in this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

the foregoing statement limits the liability of the manufacturer.

Danger warning: should the purchaser decide to install this, or any other exhaust product at home, be warned that pleasure car or light duty truck/van "bumper jacks" are intended for emergency use only. The use of frame contact jack stands in conjunction with a floor jack as main support is highly recommended to minimize accidental dropping of a vehicle while the installation proceeds.

