Fits 2025 Dodge Ram 1500 W/3.0L, 2WD & 4WD all wheel bases, for vehicles with factory dual exhaust only.

NOTE: DO NOT TIGHTEN ANY CLAMPS OR BOLTS UNTIL THE LAST STEP!

Note: this kit fits only vehicles with factory dual exhaust. You will need to reuse your oem tips and clamps as well as the steel factory flange gasket, and it starts at the flange in front of the muffler.

- 1) First you will need to remove the oem exhaust system. Start by removing the oem tips with clamps and set aside for reinstallation later.
- 2) Next remove the passenger side tail pipe by loosening the accuseal clamp, and lubricate the rubber hanger so the remove from the rubber hanger easier. Remove this part towards the rear of the truck, leaving the factory rubber hanger on the truck for reinstallation of kit.
- 3) Next, we recommend dropping the rear axle down to allow enough clearance to get the rest of the exhaust out without cutting. This can be done by supporting the chassis with proper jack stands and allowing the rear axle to hang freely to get clearance.

4) Lubricate

the rubber hangers by the two-bolt flange in front of the muffler and at the left rear tailpipe so the hangers will slide out easier. Remove the steel hangers from the rubber hanger leaving the rubber hanger on the truck for reinstallation of the kit. Remove the bolts at the flange in front of the muffler and remove the factory steel gasket and keep for reinstallation of the kit. Now fish the rest of the assembly out from under the truck towards the front of the rear axle.

- 5) You can now put the truck back resting on the tires at normal ride height.
- 6) Install the #2005641 flanged front extension pipe reusing the factory gasket and the two 3/8" bolts, nuts and lock washers provided.
- 7) Install the 3" hanger clamp by putting the steel hanger portion into the factory rubber hanger left on the truck and securing the clamp portion to the front extension.
- 8) Install the #2005642 flowpack muffler Y assembly to the front extension using the 3" clamp. This will get rotated so that the y section is more up and down with the top portion rotated towards the driveshaft slightly.
- 9) Install hanger clamps #2620 & #2619 to the outlet of the muffler by inserting the steel hanger portions into the rubber hangers left on the truck. The longer hook is on the passenger side outlet, the shorter on the driver side outlet.
- 10) Install #2005643 driver side tail pipe. This side will go into the upper side of the y. Then install the rear extension #2005645 with #2617 rear hanger clamp, install the steel rod portion into the rubber hanger left on the truck and secure clamp portion around the joint.
- 11) Install #2005644 passenger tail pipe this side will go into the lower side of the y. Then install the rear extension #2005646 with #2618 rear hanger clamp, and install the steel rod portion into the rubber hanger left on the truck and secure clamp portion around the joint.
- 12) Now reinstall the factory tips to the rear extensions using the factory clamps. Make sure there is clearance around everything, and position the tips evenly through the bumper cutouts. Start to tighten everything working from flange to the back.

<u>DANGER WARNING:</u> SHOULD THE PURCHASER DECIDE TO INSTALL THIS, OR ANY OTHER EXHAUST PRODUCT AT HOME, BE WARNED THAT PLEASURE CAR OR LIGHT DUTY TRUCK/VAN "BUMPER JACKS" ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE WHILE THE INSTALLATION PROCEEDS.

HARDWARE KIT FOR KIT #2005640:

- 1) 3" clamp # MC7300
- 1) 3" HANGER CLAMP-#2621
- 1) 2-1/2" passenger side front hanger clamp # 2620
- 1) 2-1/2" passenger side rear hanger clamp # 2618
- 1) 2-1/2" driver side front hanger clamp #2619
- 1) 2-1/2" driver side rear hanger clamp # 2617
- 2) 10107 3/8" x 1-1/4" bolt
- 2) 33622 lock washer
- 2) 36104 3/8" nut

components for kit 2005640:

- 1) flanged front extension pipe # 2005641
- 1) flowpack muffler Y assembly # 2005642
- 1) passenger side front tail pipe # 2005644
- 1) passenger side tail pipe extension # 2005646 (longer)
- 1) driver side front tail pipe # 2005643
- 1) driver side tail pipe extension # 2005645 (shorter)

<u>Limitation of liability--Disclaimers</u>: The regulation of emissions production, noise levels and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns and counties.

The manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

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In this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

The foregoing statement limits the liability of the manufacturer.

Heartthrob exhaust systems are manufactured by Heartthrob Exhaust--Litchfield, MN Email us at mike@heartthrobexhaust.com with any questions.

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