

INSTRUCTIONS FOR KIT #2005815 3" KIT MUFFLER-BACK KIT

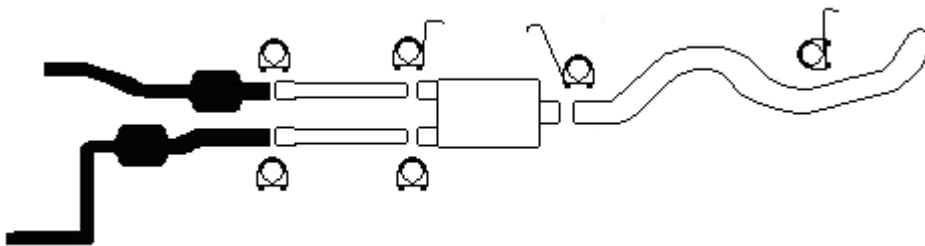
FITS: 2001-2006 GM 2500HD/3500 pickup, 2WD/4WD w/6.0L, 8.1L, crew cab short box

NOTE: DO NOT TIGHTEN ANY CLAMPS OR BOLTS UNTIL THE LAST STEP! READ THESE INSTRUCTIONS FULLY AND THOROUGHLY BEFORE YOU BEGIN.

- 1) Support the vehicle in a safe manner. We recommend using a drive on shop hoist for quickest and safest installation. If using floor jacks, support the vehicle at all four corners safely on a level surface.
- 2) You will need to remove the exhaust after the converters, but reuse some of the o.e. extension pipes on both sides. Cut both o.e. extension pipes just in front of the inlets of the muffler, we recommend using a hack saw or a reciprocating saw to cut. You may need to cut the system in a couple of pieces to make it easier to remove. You should cut 3" after the o.e. hanger that is on the passenger side just before the factory muffler.
- 3) Install the i.d. end of driver and passenger side extension pipes (they are identical) to front extension pipes using 3" clamps.
- 4) Install the muffler to the extension pipes using the 2-3/4" clamp on the driver side, and 2-3/4" hanger clamp on the passenger side. Attach the wire portion of the hanger to the o.e. mount along side the muffler inlet.
- 5) Install the tail pipe to the muffler using the front 3" hanger clamp. Attach the wire portion of the hanger to the o.e. mount above.
- 6) Install the rear 3" hanger clamp to the tail pipe. Attach the wire hanger to the o.e. mount above.
- 7) Tighten all clamps, hangers, and the bolts, and check for clearance of the body, frame, chassis and suspension members, and of the brake and fuel lines.

HARDWARE KIT FOR KIT #2005815:

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| 2) left and right extension pipe #2005816 | 1) 3" rear hanger clamp # 2655 |
| 1) TAIL PIPE # 2270015 | 1) 3" mid hanger clamp # 2656 |
| 1) MUFFLER # 2005817 | 2) 3" CLAMPS #MC7300 |
| | 1) 2-3/4" clamp |
| | 1) 2-3/4" front hanger clamp # 2654 |



DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL THIS, OR ANY OTHER EXHAUST PRODUCT AT HOME, BE WARNED THAT PLEASURE CAR OR LIGHT DUTY TRUCK/VAN "BUMPER JACKS" ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE WHILE THE INSTALLATION PROCEEDS.

Limitation of liability--Disclaimers: The regulation of emissions production, noise levels and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns and counties.

The manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

The entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

The foregoing statement limits the liability of the manufacturer.

FOR VERY DETAILED DIGITAL PICTURES OF THIS SYSTEM INSTALLED VISIT OUR WEBSITE www.heartthrobexhaust.com , OR EMAIL US AT: mike@heartthrobexhaust.com