

INSTRUCTIONS FOR KIT #2408360 DUAL SIDE FRONT EXHAUST KIT

FITS 1994-1995 FULL-SIZE GM 1/2 & 3/4 TON 2WD & 4WD PICKUPS W/4.3L V-6, 5.0L & 5.7L V-8 WITH 2-3/4" FLANGED EXHAUST AT THE CONVERTER. THIS KIT FITS ALL WHEEL BASE MODELS.

Heartthrob Exhaust--LITCHFIELD, MN www.heartthrobexhaust.com

NOTE: DO NOT TIGHTEN ANY CLAMPS OR BOLTS UNTIL THE LAST STEP!

1) REMOVE THE EXHAUST SYSTEM AT THE FLANGE BEHIND THE CONVERTER LEAVING ONLY THE ORIGINAL Y PIPE, RUBBER MOUNTS, AND CATALYTIC CONVERTER ON THE TRUCK.

2) SLIP THE FRONT PIPE INTO PLACE. SLIDE THE FLAT SIDE OF THE FLANGE ON THE FLARED FRONT PIPE. TWO 3/8" X 1-3/4" BOLTS AND NUTS HAVE BEEN INCLUDED TO USE FOR THE FLANGE IF NECESSARY. WITH THE TAIL PIPES IN THE REAR OF THE MUFFLER, HOLD UP THE MUFFLER AND TAIL PIPES IN A POSITION THAT CLEARS ALL CHASSIS COMPONENTS. MARK THE FRONT PIPE--SEE NOTE ON LENGTH TO CUT. MAKE SURE TO ACCOUNT FOR AT LEAST 2" OF THE PIPE TO GO INTO THE MUFFLER. CUT THE FRONT PIPE.

NOTE: THE FLARED EXTENSION PIPE WILL FIT THE REGULAR CAB LONG BOX, EXTENDED CAB SHORT BOX, AND EXTENDED CAB LONG BOX TRUCKS WITHOUT CUTTING. ON THE REGULAR CAB SHORT BOX, YOU MAY NEED TO TRIM THE FLARED EXTENSION PIPE AS NECESSARY FROM THE NON-FLARED END.

FOR EXTENDED CAB SHORT BOX (141" W.B.) YOU WILL NEED THE EXTRA 26" ID/OD EXTENSION PIPE AND 3" CLAMP, BUT YOU WILL NEED TO CUT OFF ABOUT 14" FROM THE END THAT IS NOT EXPANDED. FOR EXTENDED CAB LONG BOX (155" W.B.) YOU WILL NEED THE EXTRA 26" EXTENSION PIPE AND 3" CLAMP, WHICH ARE NOT NEEDED ON THE REGULAR CAB TRUCKS.

3) ATTACH THE FLARED EXTENSION PIPE TO THE CONVERTER PIPE, AND FOR EXTENDED CAB, INSTALL THE CUT TO LENGTH 3" X 26" EXTENSION PIPE TO THE LONGER EXTENSION PIPE USING A 3" CLAMP.

4) SLIDE THE 3" HANGER CLAMP OVER THE EXTENSION PIPE. THE HOOK OF THE HANGER SHOULD FACE THE REAR OF THE VEHICLE AND BE ON THE PASSENGER SIDE. ATTACH THE 3" HANGER CLAMP TO THE O.E. RUBBER MOUNTING BRACKET ABOVE THE EXTENSION PIPE.

5) USE A 3" MUFFLER CLAMP TO ATTACH THE INLET OF THE MUFFLER AND THE EXTENSION PIPE TOGETHER.

6) INSTALL THE SHORT TAIL PIPE TO THE OUTSIDE OUTLET (PASSENGER SIDE) USING A 2-1/2" CLAMP.

7) INSTALL THE LONG TAIL PIPE TO THE INSIDE (NEAREST TO THE DRIVE SHAFT) OUTLET OF THE MUFFLER USING A 2-1/2" CLAMP.

8) INSTALL THE DUAL 2-1/2" WELDED CLAMP TO THE TAIL PIPES JUST OUTSIDE OF THE FRAME.

9) LOCATE OR DRILL A 5/16" HOLE IN THE FRAME ABOVE THE LEFT TAIL PIPE AFTER THE BEND AND INSTALL THE BR91930 SWINGER HANGER TO THE FRAME USING A 5/16" BOLT, NUT, LOCK WASHER, AND FENDER WASHERS. THE HANGER WILL NEED TO BE BENT AT A 90 DEGREE ANGLE AT ABOUT JUST BELOW IN THE FIRST HOLE FROM THE BOTTOM, WITH THE BOLT GOING THROUGH THE SECOND HOLE, BUT IT CAN BE ADJUSTED TO YOUR PREFERRED HEIGHT. USE A 2-1/2" CLAMP TO CONNECT THE LEFT TAIL PIPE TO THE BR91930 SWINGER HANGER.

10) TIGHTEN ALL CLAMPS AND BOLTS AND CHECK FOR CLEARANCE OF THE FRAME, BODY, AND BRAKE AND FUEL LINES.

HARDWARE KIT FOR KIT #2408360:

- 3) 2-1/2" CLAMPS MC9212SS
- 2) 3" CLAMPS MC9300SS
- 1) 3" WELDED HANGER CLAMP-# 2954SS
- 1) 2-1/2" DUAL WELDED HANGER CLAMP-# 2960SS
- 1) SWINGER HANGER-BR91930
- 1) 5/16" X 1 BOLT SS
- 1) 5/16" LOCK WASHER SS
- 2) FENDER WASHERS SS
- 1) 5/16" NUT SS
- 1) FLANGE
- 2) 3/8" X 1-3/4" BOLTS SS
- 2) 3/8" NUTS SS
- 1) FRONT EXTENSION PIPE #2408360-1
- 1) LEFT TAIL PIPE #2405550-2
- 1) RIGHT TAIL PIPE #2405550-3
- 1) MUFFLER # 7421SS
- 1) MIDDLE EXTENSION PIPE 26" ID/OD#2408360-1

Limitation of liability--Disclaimers: The regulation of emissions production, noise levels and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns and counties.

The manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

The entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

The foregoing statement limits the liability of the manufacturer.

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL THIS, OR ANY OTHER EXHAUST PRODUCT AT HOME, BE WARNED THAT PLEASURE CAR OR LIGHT DUTY TRUCK/VAN "BUMPER JACKS" ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE WHILE THE INSTALLATION PROCEEDS.



BUILD SHEET FOR: DUAL SIDE FRONT KIT

PART #2408360

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- ___ 1) LEFT TAIL PIPE #2405550-2
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- ___ 1) MUFFLER # 7421SS
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- ___ 1) HARDWARE KIT

INSPECTED BY: _____

DATE: _____

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