

INSTRUCTIONS FOR KIT #4005810 4" KIT CAT-BACK KIT#

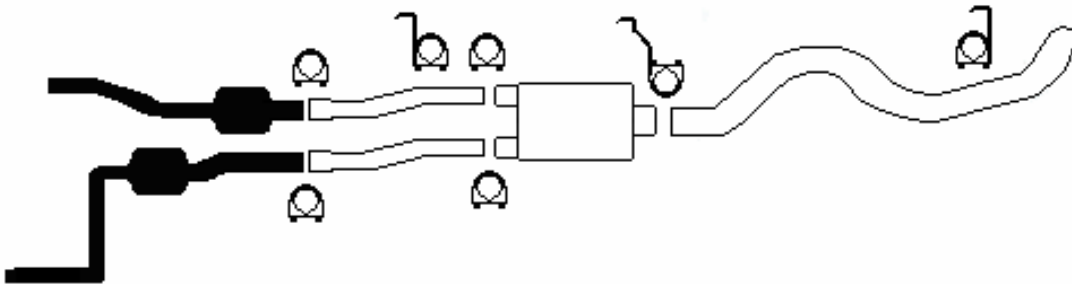
FITS: 2001-2005 GM 2500HD/3500 pickup, 2WD/4WD w/6.0L, 8.1L, crew cab short box

NOTE: DO NOT TIGHTEN ANY CLAMPS OR BOLTS UNTIL THE LAST STEP! READ THESE INSTRUCTIONS FULLY AND THOROUGHLY BEFORE YOU BEGIN.

- 1) Support the vehicle in a safe manner. We recommend using a drive on shop hoist for quickest and safest installation. If using floor jacks, support the vehicle at all four corners safely on a level surface.
- 2) You will need to remove the exhaust after the converters, but reuse some of the o.e. extension pipes on both sides. Cut both o.e. extension pipes 12" in front of the inlets of the muffler, we recommend using a hack saw or a reciprocating saw to cut. You may need to cut the system in a couple of pieces to make it easier to remove
- 3) Install the i.d. end of driver and passenger side extension pipes (they are identical) to front extension pipes using 3" clamps. The driver side extension pipe will need to be rotated for clearance and to fit into the muffler.
- 4) Install the 3" hanger clamp to the passenger side extension pipe after the second bend. Attach the wire portion of the hanger to the o.e. mount above.
- 5) Install the muffler to the extension pipes using the 3" clamps.
- 6) Install the tail pipe to the muffler using the front 4" hanger clamp. Attach the wire portion of the hanger to the o.e. mount above.
- 7) Install the rear 4" hanger clamp to the tail pipe, just after the 3rd bend in the tail pipe. Attach the wire hanger to the o.e. mount above.
- 8) Tighten all clamps, hangers, and the bolts, and check for clearance of the body, frame, chassis and suspension members, and of the brake and fuel lines.

HARDWARE KIT FOR KIT #4005810, :

- | | |
|---|---------------------------------|
| 2) left and right extension pipe #4005811 | 1) 3" HANGER CLAMP # 2798 |
| 1) TAIL PIPE # 4005505 | 1) 4" front hanger clamp # 2797 |
| 1) MUFFLER # 58546 | 4) 3" CLAMPS #MC7300 |
| | 1) 4" rear hanger clamp # 2796 |



DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL THIS, OR ANY OTHER EXHAUST PRODUCT AT HOME, BE WARNED THAT PLEASURE CAR OR LIGHT DUTY TRUCK/VAN "BUMPER JACKS" ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE WHILE THE INSTALLATION PROCEEDS.

Limitation of liability--Disclaimers: The regulation of emissions production, noise levels and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns and counties.

The manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

The entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

The foregoing statement limits the liability of the manufacturer.



FOR VERY DETAILED DIGITAL PICTURES OF THIS SYSTEM INSTALLED VISIT OUR WEBSITE www.heartthrobexhaust.com , OR EMAIL US AT: mike@heartthrobexhaust.com

BUILD SHEET FOR: 4" CAT-BACK SINGLE KIT

PART #: 4005810

____ 2) left and right extension pipes #4005811

____ 1) MUFFLER #58546

____ 1) TAIL PIPE # 4005505

____ 1) HARDWARE KIT

INSPECTED BY: _____

DATE: _____

INSPECTED BY: _____

DATE: _____

BUILD SHEET FOR: 4" CAT-BACK SINGLE KIT

PART #: 4005810

____ 2) left and right extension pipes #4005811

____ 1) MUFFLER #58546

____ 1) TAIL PIPE # 4005505

____ 1) HARDWARE KIT

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BUILD SHEET FOR: 4" CAT-BACK SINGLE KIT

PART #: 4005810

____ 2) left and right extension pipes #4005811

____ 1) MUFFLER #58546

____ 1) TAIL PIPE # 4005505

____ 1) HARDWARE KIT

INSPECTED BY: _____

DATE: _____

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DATE: _____

Ext 30 “

Ext 30”

Tp 66”