

INSTRUCTIONS FOR KIT #4055765 5" DIESEL KIT CAT-BACK KIT

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FITS: 2001-2005 FULL-SIZE GM DURAMAX 3/4 & 1 TON W/6.6L TURBO DIESEL, 2WD & 4WD, CREW LONG BED MODELS ONLY (long bed = 168" wheel base), THIS IS A CAT-BACK EXHAUST KIT.

NOTE: DO NOT TIGHTEN ANY CLAMPS OR BOLTS UNTIL THE LAST STEP! READ THESE INSTRUCTIONS FULLY AND THOROUGHLY BEFORE YOU BEGIN.

1) YOU WILL NEED TO CUT THE EXHAUST OFF 4" FROM THE REAR OF THE 4-BOLT RECTANGULAR FLANGE AFTER THE CONVERTER. USE A RECIPRICATING SAW OR HACK SAW TO DO THIS. REMOVE ANY BURRS LEFT AFTER CUTTING.

2) INSTALL THE FRONT EXTENSION PIPE TO THE O.E. CONVERTER PIPE USING A 3-1/2" CLAMP. IT IS THE EXTENSION PIPE WITH 2 BENDS IN IT, 3-1/2" ID END IS THE INLET, A HANGER IS WELDED TO THIS EXTENSION PIPE. THE EXTENSION PIPE IS BENT TO CLEAR THE CROSS MEMBER. INSTALL THE WIRE HANGER TO THE O.E. RUBBER HANGER MOUNT ABOVE.

3) INSTALL THE I.D. END OF THE MIDDLE EXTENSION PIPE TO THE FRONT EXTENSION PIPE. USE THE FRONT 5" HANGER CLAMP TO CONNECT THE TWO EXTENSION PIPES. ATTACH THE WIRE PORTION OF THE HANGER CLAMP TO THE O.E. MOUNT ABOVE.

4) INSTALL THE MUFFLER TO THE MIDDLE EXTENSION PIPE USING A 5" CLAMP. NOTE: THE MUFFLER IS REVERSIBLE.

5) INSTALL THE FRONT TAIL PIPE TO THE MUFFLER USING THE MIDDLE 5" HANGER CLAMP (SEE DRAWING) AT THE CONNECTING POINT OF THE TAIL PIPE AND MUFFLER. INSTALL THE WIRE HANGER THAT IS ON THE HANGER CLAMP TO THE O.E. RUBBER MOUNT ABOVE.

6) INSTALL THE I.D. END OF THE REAR TAIL PIPE TO THE OUTLET OF THE FRONT TAIL PIPE USING A 5" CLAMP TO CONNECT THE TWO PIECES.

7) INSTALL THE REAR 5" HANGER CLAMP TO THE TAIL PIPE JUST AFTER THE FIRST BEND IN THE REAR TAIL PIPE. INSTALL THE WIRE PORTION OF THE HANGER TO THE O.E. MOUNT ABOVE.

8) YOU MAY NEED TO TRIM THE TAIL PIPE TO LENGTH AND STYLE OF CUT.

9) TIGHTEN ALL CLAMPS AND BOLTS AND CHECK FOR CLEARANCE OF THE FRAME, BODY, AND BRAKE AND FUEL LINES, AND OF THE SPARE TIRE.

HARDWARE KIT FOR KIT #4055765:

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| 1) FRONT EXTENSION PIPE #4055766 | 1) FRONT 5" HANGER CLAMP # 2808 |
| 1) MIDDLE EXTENSION PIPE # 4055767 | 1) REAR 5" HANGER CLAMP # 2846 |
| 1) MUFFLER #7018-115AL | 3) 5" CLAMPS #MC7500 |
| 1) FRONT TAIL PIPE # 4055768 | 1) 3-1/2" CLAMP #MC7312 |
| 1) REAR TAIL PIPE # 4005769 | 1) MIDDLE 5" HANGER CLAMP #2807 |

For detailed installation pictures, email us at mike@heartthrobexhaust.com, or visit our website at www.heartthrobexhaust.com . 320-693-0222

Heartthrob Exhaust, Inc. 60819 U.S. Hwy. 12 W. Litchfield, MN 55355

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL THIS, OR ANY OTHER EXHAUST PRODUCT AT HOME, BE WARNED THAT PLEASURE CAR OR LIGHT DUTY TRUCK/VAN "BUMPER JACKS" ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE WHILE THE INSTALLATION PROCEEDS.

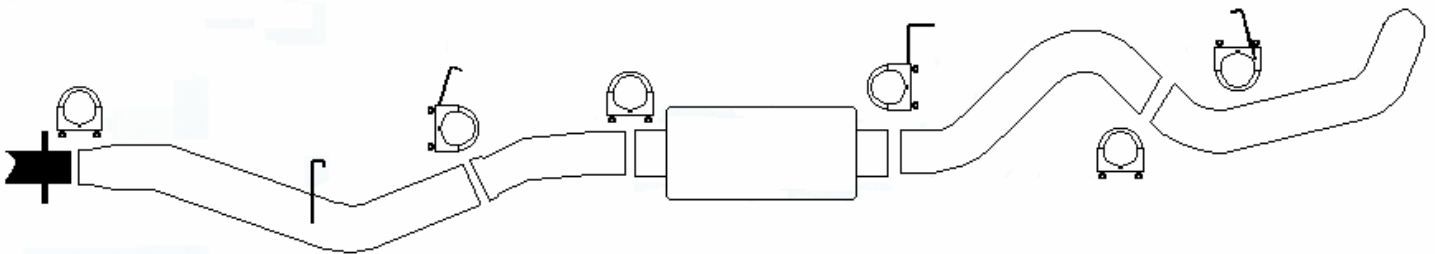
Limitation of liability--Disclaimers: The regulation of emissions production, noise levels and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns and counties.

The manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

The entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

The foregoing statement limits the liability of the manufacturer.



BUILD SHEET FOR: 5" CAT-BACK KIT
PART # 4055765

- 1) FRONT EXTENSION PIPE #4055766
- 1) MIDDLE EXTENSION PIPE # 4055767
- 1) MUFFLER #7018-115AL
- 1) FRONT TAIL PIPE # 4055768
- 1) REAR TAIL PIPE # 4005769
- 1) HARDWARE KIT

INSPECTED BY: _____

DATE: _____

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